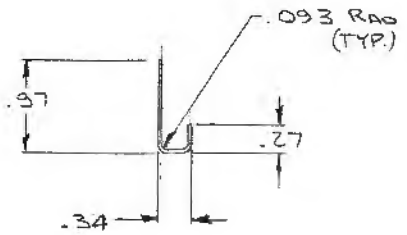
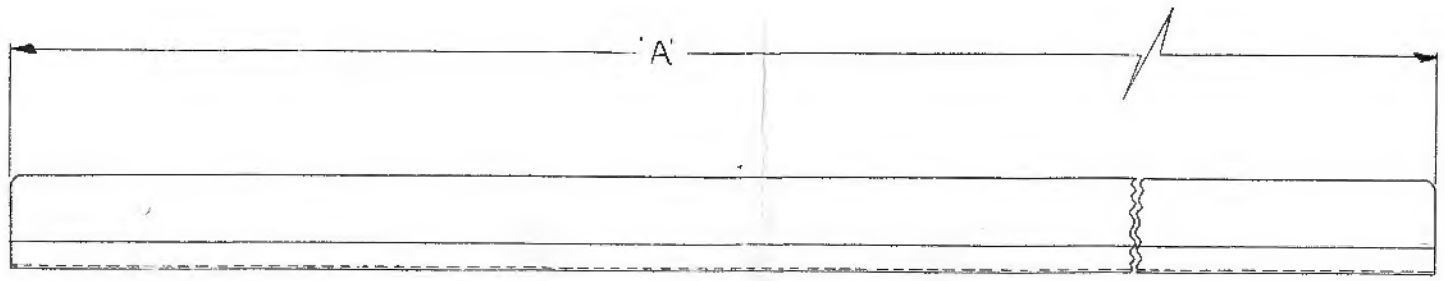
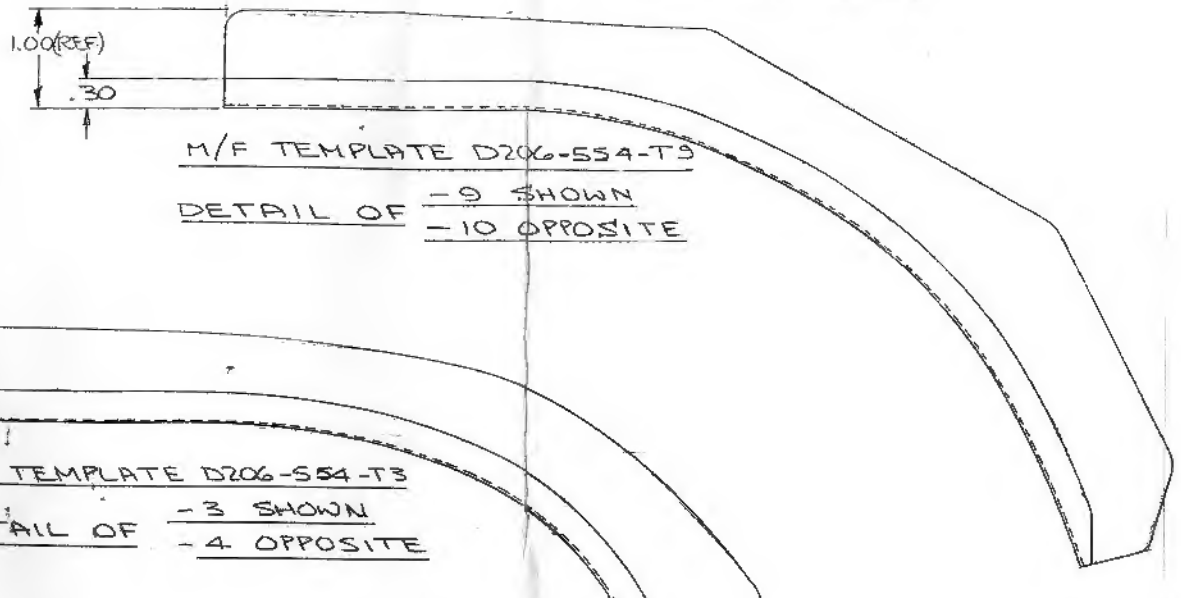




DETAIL OF -5 A = 48.00
-11 A = 71.00

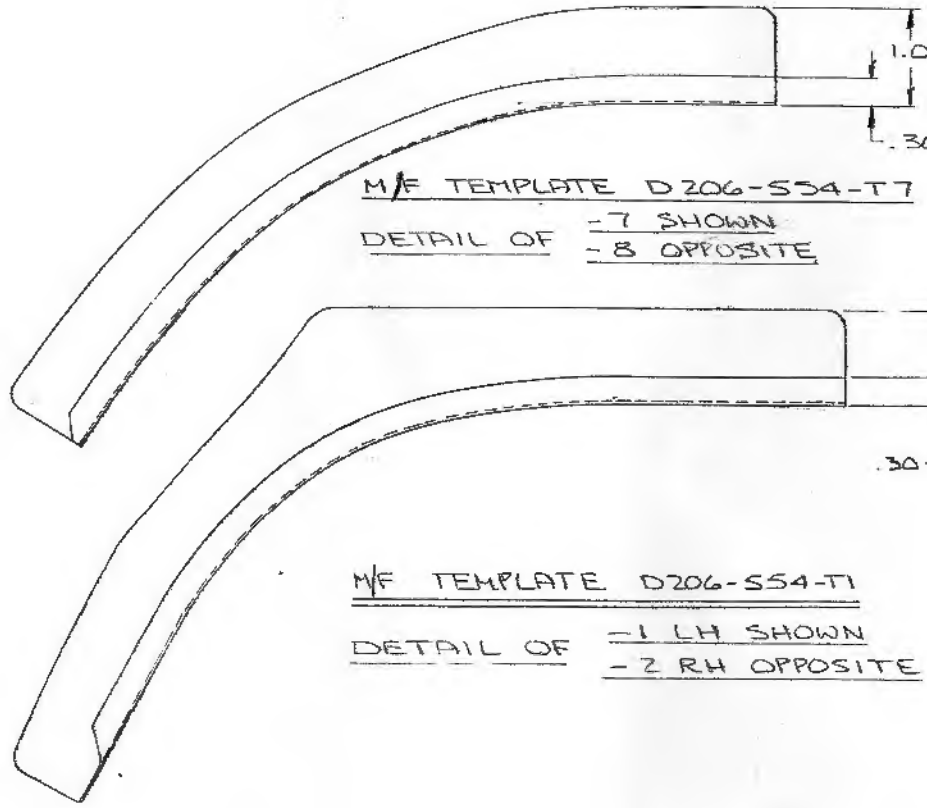
GENERAL NOTES

1. ZINC CHROMATE PRIME PARTS PER MIL-P-8585.
2. RUBBER STAMP P/N ON AIRCRAFT CONTACT FACE.



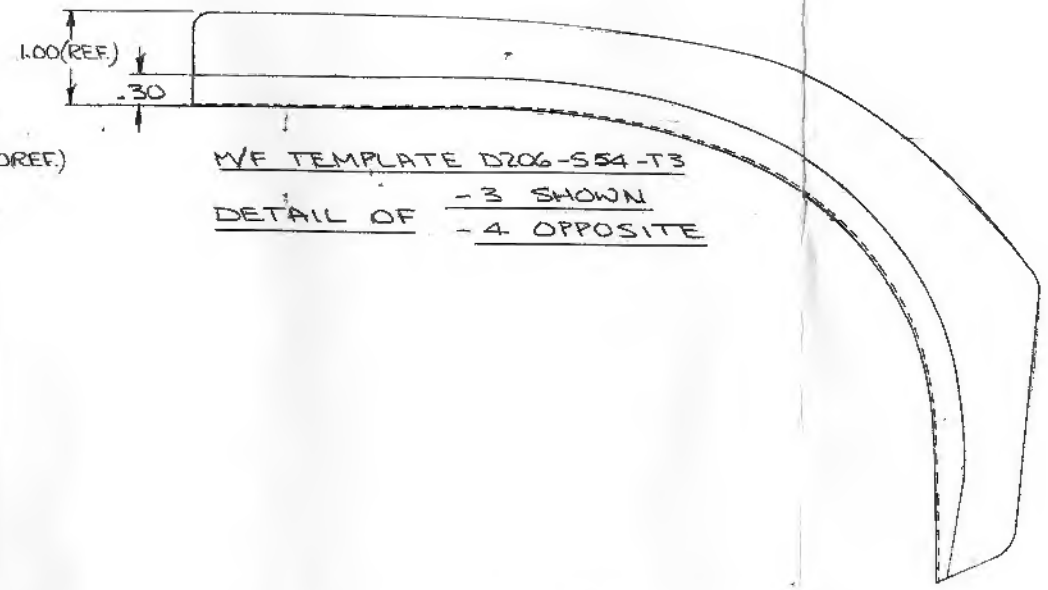
M/F TEMPLATE D206-554-T9

DETAIL OF -9 SHOWN
-10 OPPOSITE



M/F TEMPLATE D206-554-T7

DETAIL OF -7 SHOWN
-8 OPPOSITE



M/F TEMPLATE D206-554-T3

DETAIL OF -3 SHOWN
-4 OPPOSITE

M/F TEMPLATE D206-554-T1

DETAIL OF -1 LH SHOWN
-2 RH OPPOSITE

A/C PROFILE
SIMILAR ON ALL
END PIECES

206 L/L1/L3	2		D206-554	-11	CENTRE 'L'	2024-0 CLAD .032 THK QQ-A-250/5
	1			-10	END RH	
	1			-9	END LH	
	1			-8	FRONT RH	
	1			-7	FRONT LH	
206 A/B		2		-5	CENTRE 'B'	
		1		-4	END RH	
		1		-3	END LH	
		1		-2	FRONT RH	
		1		-1	FRONT LH	2024-0 CLAD .032 THK QQ-A-250/5
	X	X	D206-554	-043	RAINGUTTER KIT 206L	
	X	X		-041	RAINGUTTER KIT 206A/B	
QTY. REQUIRED	-043	-041	PART NO.	ITEM	DESCRIPTION	MATERIAL SPEC./VENDOR

REVISION	DRAWN	APPROVED	DESCRIPTION OF CHANGE

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REQUIREMENTS — UNLESS OTHERWISE SPECIFIED

GENERAL	LIMITS
1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 3. REMOVE SHARP EDGES .015 MAX. 4. THREADS PER MIL - S - 7742 5. HOLES PER ANSI 10.87	1. TOLERANCES — XX ± .030 XXX ± .010 2. ANGLES ± ½° 3. PARALLELISM ± .002R 4. ECCENTRICITY .005 MAX. 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005

RIVET CODE SHALL BE PER NAS 523

BASIC CODE | DIA. DASH NO. N=HEAD NEAR SIDE P=HEAD FAR SIDE

D=DIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK | LENGTH DASH NO W=SPOTWELD

BASIC CODES

5J=MS20470AD
8B=MS20426AD

REPORT ALL DISCREPANCIES — DO NOT SCALE

INSTLN.	MODEL	REGN.	SER. NO
-043	BELL 206 L/L1/L3		ALL
-041	BELL 206 A & B		ALL

EFFECTIVITY

APPROVAL

CONTRACT NO.		
DRAWN	BRADLEY	DATE 89.04.10
DESIGN	BRADLEY	89.04.10
STRESS		
CHECKED		
CLIENT		

DART DART AERO ACCESSORIES INC.
VANCOUVER CANADA

BELL 206

TITLE 206 RAINGUTTER KITS

CODE | DWG. NO. D206-554 | REV

SCALE 1:1 | SHT 1 OF 1

D206-554